

# ISOLAC-AQUA ECO SATIN

## Premium, eco-friendly, water-based enamel paint for woodwork – Satin finish

### Description

ISOLAC-AQUA ECO SATIN is a premium new-generation, eco-friendly, water-based enamel paint with a satin finish, for all interior and exterior woodwork. Applicable also to metal, plaster, galvanized surfaces, etc., provided a suitable primer is used. Features high flexibility, excellent surface coverage and opacity. Shows outstanding resistance to weather conditions, aging and frequent washing, while offering non-yellowing properties. Provides strong adhesion and is suitable for repainting previously coated surfaces with water- or solvent-based enamels. Has excellent workability and quick-drying time. Nearly odorless, environment- and user-friendly.

Certified according to the criteria of the European Union Ecolabelling Board (EUEB).

Complies with Toy Safety Standard EN 71-3:2019 + A1:2021, Category III, on migration of certain elements.

Has achieved the Eurofins Indoor Air Comfort GOLD certification, which sets the stringent criteria for very low emissions of volatile organic compounds (VOCs) and contributes to good indoor air quality, ensuring a safe and healthy living environment.

Classified A+ (the highest rating), according to the French VOC regulation, for evaluation of VOC emissions.

### Fields of application

For interior and exterior use on new or old woodwork, metal, plaster, galvanized surfaces, etc.

### Technical data

Colors:	white and selected colors (ISOMAT COLOR SYSTEM)
Type:	water-based enamel paint
Volume solids:	41 ± 2 %
Density:	1.30 kg/l
Viscosity (Poise):	15-20
pH:	8-9 at +23°C

Capillary water absorption:	0.05 kg/m <sup>2</sup> h <sup>0.5</sup>
Bond strength:	2.0 N/mm <sup>2</sup>
Gloss level:	15-45 at 60°
Opacity:	≥ 97%
Whiteness:	≥ 95%
Drying time:	40-60 min (touch dry)
Recoat time:	4-6 h

### Cleaning of tools:

Remove as much paint as possible from application tools before cleaning. Clean tools thoroughly with water and detergent immediately after use.

### Directions for use

#### 1. Substrate preparation

The substrate should be dry and free of grease, loose particles, dust, etc., while any imperfections should be rubbed down with sandpaper.

##### 1.1. Wood or plaster surfaces

The surface should be primed with ISOLAC-AQUA ECO PRIMER in 1-2 coats, thinned 5-10% with clean water for brush or roller application and 20-30% for airless spray application. Once ISOLAC-AQUA ECO PRIMER has dried, the surface should be sanded with sandpaper to ensure optimum paint adhesion.

##### 1.2 Metal surfaces

The surface should be primed with ISOLAC-RUST PRIMER in 1-2 coats, thinned 5-10% with SM-21 for brush or roller application and 10-20% with SM-22 for airless spray application. Once ISOLAC-RUST PRIMER has dried, the surface should be sanded with sandpaper to ensure optimum paint adhesion.

For application to galvanized metal or aluminum, the surface should be primed with EPOXYCOAT-AC anti-corrosion epoxy primer. After 24 hours and as long as the primer has completely dried, the first coat of ISOLAC-AQUA ECO SATIN can be applied.



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## 2. Application

Stir ISOLAC-AQUA ECO SATIN well before use. For brush or roller application, thin by 5-10% with clean water, and for airless spray application by 20-30%. Apply two coats allowing the first coat to dry completely before applying the second one. Temperature during application and drying of the paint should be between +10°C and +35°C.

### Coverage

ISOLAC-AQUA ECO SATIN covers approx. 12 m<sup>2</sup>/l per coat, on previously prepared surfaces.

### Packaging

ISOLAC-AQUA ECO SATIN is available in 0.75 l, and 2.5 l containers.

### Shelf life – Storage

24 months from production date if stored in original, unopened packaging at temperatures between +5°C and +35°C. Protect from direct sunlight and frost.

### Volatile Organic Compounds (VOCs)

According to Directive 2004/42/CE (Annex II, table A), the maximum VOC content limit value for the product subcategory d, type WB, is 130 g/l (2010) of ready-to-use product.

Regarding the ecological criteria for the award of the EU Ecolabel, pursuant to Decision (EU) 2018/666 amending Decision 2014/312/EU (Appendix, Table 3), the maximum VOC content limit value for the product subcategory d is 80 g/l of ready-to-use product.

The ready-to-use product ISOLAC-AQUA ECO SATIN contains max. 80 g/l VOC.



2032

**ISOMAT S.A.**

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18

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DoP No.: ISOLAC AQUA / 1438-01

**EN 1504-2**

Surface protection products

Coating

Permeability to CO<sub>2</sub>: Sd > 50m

Water vapor permeability: Class I (permeable)

Capillary absorption:  $w < 0.1 \text{ kg/m}^2 \cdot \text{h}^{0.5}$

Adhesion:  $\geq 1.0 \text{ N/mm}^2$

Dangerous substances comply with 5.3

Reaction to fire: Class F

## ISOMAT S.A.

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